

Work Order ID 69530

Wednesday, May 11, 2011 4:05:21 PM



Page 1

Item ID: D3537-1

Accept



Setup Start



Revision ID:

Item Name: Wearpad

Stop



Start Date: 5/11/2011 Start Qty: 50.00



Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 50.00



Customer:

Reference:

Approvals: Process Plan: *H*Date: *11-05-12*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr	
D3537	Rev C	

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

B11-5-13

FLOW CNC Waterjet

*304.062*1-Cut as per Dwg D3537 Dwg Rev: *C* Prog Rev: *C* 2-Deburr
if necessary*(S1)*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

B11-5-13

Quality Control

120

0.00



Memo

0.00

*8 11/15/13**Counters**157*

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

8 u108/17

57

cents

170



Powdercoat

Powder Coating

M 117338

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

57 x 0 M 11/08/17

Memo

START TIME:

9:30

0.00

FINISH TIME:

320 01

OVEN TEMPERATURE:

10 = 00

180



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

57 d 11 u108/17

W/O:		WORK ORDER CHANGES					
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Item Name: Wearpad

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Cust Item ID:

Required Date: 5/16/2011 Req'd Qty: 50.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

190



Packaging

Packaging

Identify as per dwg & Stock Location: FP-1

0.00

X57

6

4/20/11-7

200



QC

Quality Control

Memo

0.00

QC21- Final Inspection - Work Order Release

Memo

0.00

11/8/18 JJ

11-05-17
62

W/O:		WORK ORDER CHANGES					
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Picklist Print

Wednesday, May 11, 2011 4:05:27 PM

Page 1

Work Order ID: 69530



Parent Item: D3537-1



Parent Item Name: Wearpad

Start Date: 5/11/2011

Required Date: 5/16/2011

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA 		Purchased		No		100	sf	201.4000	0.106	5.578947	6.1	5/11/2011-13	

304/316 Sheet .063

Location	Loc Qty	Loc Code
MAT020	201.4	
117275	41.4	
117653	160	

(S7)

117275

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	69530
Description: Wearpad	Part Number:	D3537-1
Inspection Dwg: D3537	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article **□** Prototype

Measured by:	RB	Audited by:	J	Prototype Approval:	N/A
Date:	11-5-13	Date:	11/05/13	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.21	New Issue	KJ/JLM	
B	07.04.27	Dimensions revised per Dwg Rev. B	KJ/JLM	
C	07.05.28	Dimensions revised per Dwg Rev. C	KJ/JLM	<i>[Signature]</i> <i>[Signature]</i>

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I PUT THAT IN MY CABINETS AT HOME